

Cusp points in the parameter space of RPR-2PRR parallel manipulators

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Abstract. This paper investigates the existence conditions of cusp points in the design parameter space of the RPR-2PRR parallel manipulators. Cusp points make possible non-singular assembly-mode changing motion, which can possibly increase the size of the aspect, i.e. the maximum singularity free workspace. The method used is based on the notion of discriminant varieties and Cylindrical Algebraic Decomposition, and resorts to Gröbner bases for the solutions of systems of equations.

Key words: Kinematics, Singularities, Cusp, Parallel manipulator, Symbolic computation

1 Introduction

It is well known that the workspace of a parallel manipulator is divided into singularity-free connected regions [2]. These regions are separated by the so-called parallel singular configurations, where the manipulator loses its stiffness and gets out of control. The so-called cuspidal manipulators have the ability to change their assembly-mode without running into a singularity, which thus may increase the size of the singularity-free regions [9, 7]. The word “cuspidal” stems from the notion of cuspidal configuration, defined as one configuration where three direct kinematic solutions coalesce. A cuspidal configuration in the manipulator joint space allows non-singular assembly-mode changing motions. Thus, determining cuspidal configurations is an important issue that has attracted the attention of several researchers [9, 6, 13, 1]. In particular, [13] (resp. [1]) has analyzed the cuspidal configurations of planar 3-RPR (resp. 3-PRR) manipulators¹. More recently, [6] studied the RPR-2PRR, a simpler planar 3-DOF manipulator that lends itself to algebraic calculus [6]. In both papers, the cusp configurations were determined by looking for the triple roots of a univariate polynomial. This approach may yield spurious solutions. In this paper, the cuspidal configuration are determined directly from the Jacobian of the whole set of geometric constraints of the robot, which guaranties that only true solutions are obtained. Then, we classify the parameter space of a family of RPR-2PRR manipulators according to the number of cuspidal configurations. It is shown that these manipulators have either 0 or 16 cuspidal configurations. The proposed

¹ The underlined letter means an actuated joint

method is based on the notion of discriminant varieties and cylindrical algebraic decomposition, and resorts to Gröbner bases for the solutions of systems of equations.

2 Mechanism under study

2.1 Kinematic equations

A RPR-2PRR parallel manipulator is shown in Fig. 1. This manipulator was analyzed in [6]. It has 1 actuated prismatic joint ρ_1 , and 2 passive prismatic joints ρ_2 and ρ_3 . The two revolute joints centered in A_2 and A_3 are actuated while the ones centered in A_1 , B_1 , B_2 and B_3 are passive. The pose of the moving platform is described by the position coordinates (x, y) of B_1 and by the orientation α of the moving platform B_1B_2 . The input variables (actuated joints values) are defined by ρ_1 , θ_2 and θ_3 . The points B_1 , B_2 and B_3 are aligned, $a = (B_1, B_2)$, $b = (B_1, B_3)$, $L_2 = (A_2, B_2)$ and $L_3 = (A_3, B_3)$.

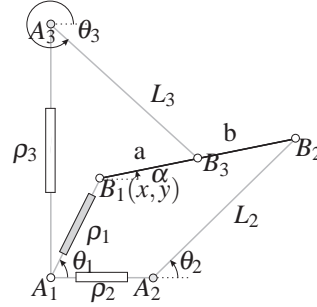


Fig. 1 A RPR-2PRR parallel manipulators with $(a = 1, b = 2, L_2 = 2, L_3 = 2, x = 1/2, y = 1, \theta = 0.2)$. The actuated joint symbols were filled in gray.

The geometric constraints can be expressed by the following 5 equations [6]:

$$\begin{aligned} f_1 : \rho_1^2 &= x^2 + y^2 \\ f_2 : x &= \rho_2 + L_2 \cos(\theta_2) - b \cos(\alpha) \\ f_3 : y &= L_2 \sin(\theta_2) - b \sin(\alpha) \\ f_4 : x &= L_3 \cos(\theta_3) - a \cos(\alpha) \\ f_5 : y &= \rho_3 + L_3 \sin(\theta_3) - a \sin(\alpha) \end{aligned} \quad (1)$$

Without loss of generality, we fix $a = 1$ in the rest of the article.

2.2 An algebraic model

The singular and cuspidal equations were previously computed using the three following steps [6]:

1. Reduce the equation system to a polynomial equation depending on the articular variables $\rho_1, \theta_1, \theta_2$ and one pose variable α : $g(\rho_1, \theta_1, \theta_2, \alpha) = 0$ (this step is done by eliminating variables, either with resultants or with Gröbner basis)
2. Add the constraint $\frac{\partial g}{\partial \alpha} = 0$ to define the parallel singularities
3. Add the constraint $\frac{\partial g}{\partial \alpha} = 0$ and $\frac{\partial^2 g}{\partial \alpha^2} = 0$ to define the cuspidal configurations

This approach has the advantage of reducing the problem of computing the cusp configurations, to the problem of analysing the triple roots of a single polynomial. However, this only gives a necessary condition for the manipulator to have cusp configurations. In particular it is possible that 3 configurations of the robot coalesce in one coordinate but not in the others.

Let us come back to the theoretical definitions, using Jacobian matrices to define directly the triple roots of the original system of equations in all the input and output variables. If P is a list of polynomials and X a list of variables, let $J_k(P, X)$ be the union of $P = \{p_1, \dots, p_m\}$ and of all the $k \times k$ minors of the Jacobian matrix of the p_i with respect to the X_i .

For the analysis of the RPR-2PRR manipulator, we introduce:

$$Y := [x, y, \alpha, \rho_2, \rho_3] \quad W := [b, L_2, L_3, \rho_1, \theta_2, \theta_3] \quad S := \{f_1, \dots, f_5\}.$$

Using these notations, the parallel singularities of the manipulator are defined by $\{\mathbf{v} \in \mathbb{R}^{11}, p(\mathbf{v}) = 0, q(\mathbf{v}) > 0, \forall p \in J_5(S, Y), \forall q \in \{b, L_2, L_3, \rho_1\}\}$ so that the cuspidal configurations are fully characterized by :

$$\mathcal{S} = \{\mathbf{v} \in \mathbb{R}^{11}, p(\mathbf{v}) = 0, q(\mathbf{v}) > 0, \forall p \in J_5(J_5(S, Y), Y), \forall q \in \{b, L_2, L_3, \rho_1\}\}$$

3 Main tools from computational algebra

The algebraic problem to be solved is basically related to the resolution of polynomial parametric systems.

More specifically, one needs to solve a system of the following form :

$$E = \{\mathbf{v} \in \mathbb{R}^n, p_1(\mathbf{v}) = 0, \dots, p_m(\mathbf{v}) = 0, q_1(\mathbf{v}) > 0, \dots, q_l(\mathbf{v}) > 0\}$$

where $p_1, \dots, p_m, q_1, \dots, q_l$ are polynomials with rational coefficients depending on the unknowns $X = [X_1, \dots, X_n]$ and on the parameters $U = [U_1, \dots, U_d]$.

There are numerous possible ways of solving parametric systems in general. Here we focus on the use of Discriminant Varieties (DV, [8]) and Cylindrical Algebraic Decomposition (CAD, [3]) for two reasons. It provides a formal decomposition of the parameter space through an exactly known algebraic variety (no approximation). It has been already successfully used for similar mathematical classes of problems (see [4]).

To reduce the dimension of the parameter space to three so that it can be displayed, we set $L_2 = L_3$. Not that the proposed method can treat the general case $L_2 \neq L_3$ without any problems. When $L_2 = L_3$, the system to solve is \mathcal{S} with the unknowns $[x, y, \alpha, \rho_2, \rho_3, \theta_2, \theta_3]$ and the parameters $[b, L_2, \rho_1]$.

3.1 Basic black-boxes

First experiments are often performed for specific values of the parameters, especially singular and/or degenerated cases. Here, we mainly use exact computations, namely formal elimination of variables (resultants, Gröbner bases) and resolution of systems with a finite number of solutions, including univariate polynomials.

Let us describe the global solver for zero-dimensional systems. It will be used as a black box in the general algorithm we describe in the sequel.

Given any system of equations $p_1 = 0, \dots, p_m = 0$ of polynomials of $\mathbb{Q}[X_1, \dots, X_n]$, one first computes a Gröbner basis of the ideal $\langle p_1, \dots, p_m \rangle$ for any ordering.

At this stage, one can detect easily if the system has or has not finitely many complex solutions.

If yes, then compute a so called Rational Univariate Representation or RUR (see [10]) of $\langle p_1, \dots, p_m \rangle$, which is, in short, an equivalent system of the form : $\{f(T) = 0, X_1 = \frac{g_1(T)}{g(T)}, \dots, X_n = \frac{g_n(T)}{g(T)}\}$, T being a new variable that is independent of X_1, \dots, X_n , equipped with a so called *separating element* (injective on the solutions of the system) $u \in \mathbb{Q}[X_1, \dots, X_n]$ and such that :

$$\begin{aligned} V(\langle p_1, \dots, p_m \rangle) &\xrightarrow{u} V(f) && \xrightarrow{u^{-1}} V(\langle p_1, \dots, p_m \rangle) \\ (x_1, \dots, x_n) &\mapsto \beta = u(x_1, \dots, x_n) && \mapsto \left(\frac{g_1(\beta)}{g(\beta)}, \dots, \frac{g_n(\beta)}{g(\beta)} \right) \end{aligned}$$

defines a bijection between the (real) roots of the system (denoted by $V(p_1, \dots, p_m)$) and the (real) roots of the univariate polynomial (denoted by $V(f)$).

We then solve the univariate polynomial f , computing so called isolating intervals for its real roots, say non-overlapping intervals with rational bounds that contain a unique real root of f (see [11]). Finally, interval arithmetic is used for getting isolating boxes of the real roots of the system (say non overlapping products of intervals with rational bounds containing a unique real root of the system), by studying the RUR over the isolating intervals of f . In practice, we use the function *RootFinding[Isolate]* from Maple software, which performs exactly the computations described above.

For example, with $(b = 2, L_2 = 2, L_3 = 3, \rho_1 = 2)$, the polynomial system \mathcal{S} defining the cuspidal configurations has 16 real solutions. One of these solutions is $(\rho_2 = 2.30, \rho_3 = 1.86, \phi = -2.36, x = 1.79, y = 0.885, \theta_2 = -2.88, \theta_3 = -0.999)$. We observe the three coalescing configurations around this root by calculating the direct kinematic solutions with $\theta_2 = -2.892$ and $\theta_3 = -1.007$. These solutions are shown in Figure 2.

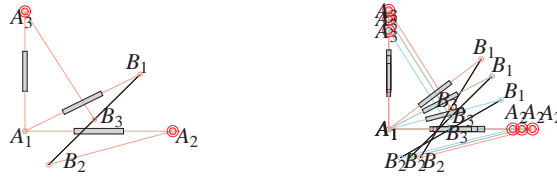


Fig. 2 A cuspidal configuration (left), and the three converging configurations (right).

3.2 Discriminant varieties

The above method allows one to study instances of the problem and may be used together with a discretization of the parameter space to get a first idea of the complexity of the general problem to be solved. But the true issue addressed in this paper is to find criteria on the parameters that allow classifying the configurations to be studied (for example to distinguish the manipulators having cuspidal configurations from the others). This leads to a more general problem since one then has to study non zero-dimensional, semi-algebraic sets.

Let $p_1, \dots, p_m, q_1, \dots, q_l$ be polynomials with rational coefficients depending on the unknowns X_1, \dots, X_n and on the parameters U_1, \dots, U_d . Let us consider the constructible set :

$$\mathcal{C} = \{\mathbf{v} \in \mathbb{C}^n \mid p_1(\mathbf{v}) = 0, \dots, p_m(\mathbf{v}) = 0, q_1(\mathbf{v}) \neq 0, \dots, q_l(\mathbf{v}) \neq 0\}$$

If we assume that \mathcal{C} is a finite number of points for almost all the parameter values, a discriminant variety V_D of \mathcal{C} is a variety in the parameter space \mathbb{C}^d such that, over each connected open set \mathcal{U} satisfying $\mathcal{U} \cap V_D = \emptyset$, \mathcal{C} defines an analytic covering. In particular, the number of points of \mathcal{C} over any point of \mathcal{U} is constant.

Let us now consider the following semi-algebraic set :

$$\mathcal{S} = \{\mathbf{v} \in \mathbb{R}^{11}, p(\mathbf{v}) = 0, q(\mathbf{v}) > 0, \forall p(\mathbf{v}) \in J_5(J_5(S, Y), Y), \forall q(\mathbf{v}) \in \{b, L_2, L_3, \rho_1\}\}$$

If we assume that \mathcal{S} has a finite number of solutions over at least one real point that does not belong to V_D , then $V_D \cap \mathbb{R}^d$ can be viewed as a real discriminant variety of \mathcal{S} , with the same property : over each connected open set $\mathcal{U} \subset \mathbb{R}^d$ such that $\mathcal{U} \cap V_D = \emptyset$, \mathcal{C} defines an analytic covering. In particular, the number of points of \mathbb{R} over any point of \mathcal{U} is constant.

Discriminant varieties can be computed using basic and well known tools from computer algebra such as Gröbner bases (see [8]) and a full package computing such objects in a general framework is available in Maple software through the *RootFinding[Parametric]* package. Figure 3 represents the discriminant variety of the cuspidal configurations of the RPR-2PRR manipulator.

3.3 The complementary of a discriminant variety

At this stage, we know, by construction, that over any simply connected open set that does not intersect the discriminant variety (so-called regions), the system has a constant number of (real) roots.

The goal of this part is now to provide a description of the regions for which the number of solutions of the system at hand is constant. For that, we compute an open CAD ([3, 5]).

Let $\mathcal{P}_d \subset \mathbb{Q}[U_1, \dots, U_d]$ be a set of polynomials. For $i = d - 1 \dots 0$, we introduce a set of polynomials $\mathcal{P}_i \subset \mathbb{Q}[U_1, \dots, U_{d-i}]$ defined by a backward recursion:

- \mathcal{P}_d : the polynomials defining the discriminant variety
- $\mathcal{P}_i : \{\text{Discriminant}(p, U_i), \text{LeadingCoefficient}(p, U_i), \text{Resultant}(p, q, U_i), p, q \in \mathcal{P}_{i+1}\}$

We can associate to each \mathcal{P}_i an algebraic variety of dimension at most $i - 1$: $V_i = V(\prod_{p \in \mathcal{P}_i} p)$. Figure 3 and 4 represent respectively V_3 and V_2 for the manipulator at hand.

The V_i are used to define recursively a finite union of simply connected open subsets of \mathbb{R}^i of dimension i : $\cup_{k=1}^{n_i} \mathcal{U}_{i,k}$ such that $V_i \cap \mathcal{U}_{i,k} = \emptyset$, and one point $u_{i,k}$ with rational coordinates in each $\mathcal{U}_{i,k}$.

In order to define the $\mathcal{U}_{i,k}$, we introduce the following notations. If p is a univariate polynomial with n real roots:

$$\text{Root}(p, l) = \begin{cases} -\infty & \text{if } l \leq 0 \\ \text{the } l^{\text{th}} \text{ real roots of } p & \text{if } 1 \leq l \leq n \\ +\infty & \text{if } l > n \end{cases}$$

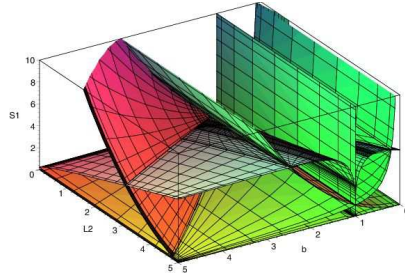


Fig. 3 Discriminant Variety of the cuspidal configurations

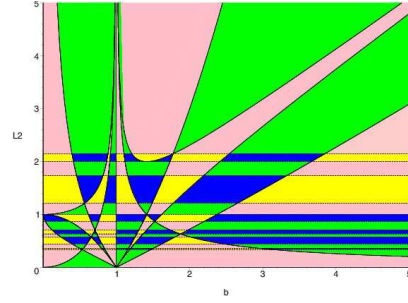


Fig. 4 V_2 for the cuspidal configurations of the manipulator.

Moreover, if p is a n -variate polynomial, and \mathbf{v} is a $n - 1$ -uplet, then $p^{\mathbf{v}}$ denotes the univariate polynomial where the first $n - 1$ variables have been replaced by \mathbf{v} .

Roughly speaking, the recursive process defining the $\mathcal{U}_{i,k}$ is the following:

- For $i = 1$, let $p_1 = \prod_{p \in \mathcal{P}_1} p$. Taking $\mathcal{U}_{1,k} =]\text{Root}(p, k); \text{Root}(p, k + 1)[$ for k from 0 to n where n is the number of real roots of p_1 , one gets a partition of \mathbb{R} that fits the above definition. Moreover, one can chose arbitrarily one rational point $u_{1,k}$ in each $\mathcal{U}_{1,k}$.
- Then, let $p_i = \prod_{p \in \mathcal{P}_i} p$. The regions $\mathcal{U}_{i,k}$ and the points $u_{i,k}$ are of the form:

$$\mathcal{U}_{i,k} = \{(v_1, \dots, v_{i-1}, v_i) \mid \mathbf{v} := (v_1, \dots, v_{i-1}) \in \mathcal{U}_{i-1,j}, \\ v_i \in]\text{Root}(p_i^{\mathbf{v}}, l), \text{Root}(p_i^{\mathbf{v}}, l + 1)[\}$$

$$u_{i,k} = (\beta_1, \dots, \beta_{i-1}, \beta_i), \quad \text{with } \begin{cases} (\beta_1, \dots, \beta_{i-1}) = u_{i-1,j} \\ \beta_i \in]\text{Root}(p_i^{u_{i-1,j}}, l), \text{Root}(p_i^{u_{i-1,j}}, l + 1)[\end{cases}$$

where j, l are fixed integer.

For our example, we get for p_3 a trivariate polynomial of degree 33, for p_2 a bivariate polynomial of degree 113, and for p_1 a univariate polynomial of degree 59. The zero-dimensional solver then provides the positive real roots of p_1 (Table 1), from which we easily deduce the open intervals $u_{1,k}$. We then use the zero-dimensional solver to solve every $p_2(u_{1,k}, U_2)$ and deduce all the tests points of the $\mathcal{U}_{2,k'}$ in each cells of Figure 4. Finally we use the zero-dimensional solver to solve every $p_3(u_{2,k}, U_3)$ and deduce all the tests points of the $\mathcal{U}_{3,k'}$, describing so the complementary of the discriminant variety.

Table 1 Numerical values of the positive roots of p_1

b	b_1	b_2	b_3	b_4	b_5	b_6	b_7	b_8	b_9	b_{10}	b_{11}	b_{12}
	0.0	0.533	0.564	0.617	0.656	0.707	1.0	1.41	1.52	1.62	1.77	1.88

3.4 Discussing the number of solutions of the parametric system.

At this stage, we have a full description of the complementary of the discriminant variety of the system to be solved : a recursive process for the construction of each cell $\mathcal{U}_{d,k}$ and a test point (with rational coordinates) in each of these cells. By definition of the discriminant variety, we know that the system has a constant finite

number of solutions over each of these cells and computing this number for each cell is the only remaining step. This can be done simply by solving all the systems $\mathcal{S}_{|U=u_{d,k}}$, $k = 1 \dots n_d$ using the zero-dimensional solver.

For our example, the process described in 3.3 returns 344 cells of dimension 3 ($\mathcal{U}_{3,1}, \dots, \mathcal{U}_{3,344}$). We solve the system \mathcal{S} for each of the 344 associated sample points, and we get always either 0 or 16 solutions. By selecting only the cells where the manipulator has 16 cuspidal configurations, we obtain the 58 cells shown in Figure 5. Table 2 provides the different formula bounding the three dimensional cells $\mathcal{U}_{3,1}, \dots, \mathcal{U}_{3,344}$ and Table 3 represents the 58 cells of Figure 5, where the manipulator has 16 cuspidal configurations.

Table 2 Formula describing the boundaries of the cells in Table 3.

$b_1 = 0, b_2 = \text{Root}(8b^6 - 11b^4 + 6b^2 - 1, 2)$ $b_3 = \text{Root}(4b^2 + b^6 - 3b^4 - 1, 2), b_4 = \text{Root}(b^8 + 3b^6 + 3b^4 + b^2 - 1, 2)$ $b_5 = \text{Root}(-2b^4 + b^6 + 3b^2 - 1, 2), b_6 = 1/\sqrt{2}, b_7 = 1, b_8 = \sqrt{2}$ $b_9 = \text{Root}(2b^2 + b^6 - 3b^4 - 1, 2), b_{10} = \text{Root}(b^8 - b^6 - 3b^4 - 3b^2 - 1, 2)$ $b_{11} = \text{Root}(-4b^4 + b^6 + 3b^2 - 1, 2)$ $b_{12} = \text{Root}(b^6 - 6b^4 + 11b^2 - 8, 2), b_{13} = \infty$	$L_{21}(b) = \text{Root}\left(\left(b^2 + 1\right)^3 L_2^6 - 3\left(b^2 + 3b + 1\right)\left(b^2 - 3b + 1\right)\left(b - 1\right)^2\left(b + 1\right)^2 L_2^4 + 3\left(b^2 + 1\right)\left(b - 1\right)^4\left(b + 1\right)^4 L_2^2 - \left(b - 1\right)^6\left(b + 1\right)^6, 2\right)$ $L_{22}(b) = 1 - b^2, L_{23}(b) = 1/\sqrt{1 - b^2}, L_{24}(b) = (1 - b^2)/b, L_{25}(b) = \infty$ $L_{26}(b) = b^2/\sqrt{1 - b^2}, L_{27}(b) = 1/\sqrt{b^2 - 1}, L_{28}(b) = b^2/\sqrt{b^2 - 1}$ $L_{29}(b) = (b^2 - 1)/b, L_{210}(b) = b^2 - 1$
$\rho_{11}(b, L_2) = \text{Root}(-\rho_1^6 b^6 + 3b^4(L_2^2 b^2 + 1 - L_2^2)\rho_1^4 - 3b^2(-7L_2^2 b^2 + 7L_2^2 + L_2^4 b^4 - 2L_2^2 b^2 + 1)\rho_1^2 + (L_2^2 b^2 + 1 - L_2^2)^3, 2)$ $\rho_{12}(b, L_2) = \text{Root}(\rho_1^6 + (-3b^4 + 3L_2^2 b^2 - 3L_2^2)\rho_1^4 + (21L_2^2 b^6 + 3L_2^4 b^4 - 6L_2^2 b^2 + 3b^8 - 21L_2^2 b^4 + 3L_2^4)\rho_1^2 + (L_2^2 b^2 - b^4 - L_2^2)^3, 2)$ $\rho_{13}(b, L_2) = b^2, \rho_{14}(b, L_2) = 1/b$	

Table 3 Cells of \mathbb{R}^3 where the manipulator has cuspidal configurations.

$b_1 b_2$	$(L_{21} L_{22} \rho_{11} \rho_{12}), (L_{22} L_{23} \rho_{12} \rho_{13}), (L_{23} L_{24} \rho_{13} \rho_{14}), (L_{24} L_{25} \rho_{13} \rho_{14})$
$b_2 b_3$	$(L_{21} L_{26} \rho_{11} \rho_{12}), (L_{26} L_{27} \rho_{11} \rho_{12}), (L_{27} L_{28} \rho_{13} \rho_{12}), (L_{23} L_{24} \rho_{13} \rho_{12}), (L_{24} L_{25} \rho_{13} \rho_{14})$
$b_3 b_4$	$(L_{21} L_{26} \rho_{11} \rho_{12}), (L_{26} L_{27} \rho_{11} \rho_{12}), (L_{27} L_{28} \rho_{13} \rho_{12}), (L_{24} L_{25} \rho_{13} \rho_{14}), (L_{23} L_{25} \rho_{13} \rho_{14})$
$b_4 b_5$	$(L_{21} L_{26} \rho_{11} \rho_{12}), (L_{26} L_{27} \rho_{11} \rho_{12}), (L_{27} L_{28} \rho_{13} \rho_{12}), (L_{24} L_{25} \rho_{13} \rho_{14}), (L_{23} L_{25} \rho_{13} \rho_{14})$
$b_5 b_6$	$(L_{21} L_{22} \rho_{11} \rho_{12}), (L_{22} L_{26} \rho_{13} \rho_{12}), (L_{26} L_{24} \rho_{13} \rho_{12}), (L_{24} L_{23} \rho_{13} \rho_{14}), (L_{23} L_{25} \rho_{13} \rho_{14})$
$b_6 b_7$	$(L_{21} L_{22} \rho_{11} \rho_{12}), (L_{22} L_{24} \rho_{13} \rho_{12}), (L_{24} L_{26} \rho_{13} \rho_{14}), (L_{26} L_{23} \rho_{13} \rho_{14}), (L_{23} L_{25} \rho_{13} \rho_{14})$
$b_7 b_8$	$(L_{21} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{10} \rho_{14} \rho_{11}), (L_{210} L_{27} \rho_{13} \rho_{13}), (L_{27} L_{28} \rho_{14} \rho_{13}), (L_{28} L_{25} \rho_{14} \rho_{13})$
$b_8 b_9$	$(L_{21} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{27} \rho_{14} \rho_{11}), (L_{27} L_{210} \rho_{14} \rho_{11}), (L_{210} L_{28} \rho_{14} \rho_{13}), (L_{28} L_{25} \rho_{14} \rho_{13})$
$b_9 b_{10}$	$(L_{21} L_{27} \rho_{12} \rho_{11}), (L_{27} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{210} \rho_{14} \rho_{11}), (L_{210} L_{28} \rho_{14} \rho_{13}), (L_{28} L_{25} \rho_{14} \rho_{13})$
$b_{10} b_{11}$	$(L_{21} L_{27} \rho_{12} \rho_{11}), (L_{27} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{210} \rho_{14} \rho_{11}), (L_{210} L_{28} \rho_{14} \rho_{13}), (L_{28} L_{25} \rho_{14} \rho_{13})$
$b_{11} b_{12}$	$(L_{21} L_{27} \rho_{12} \rho_{11}), (L_{27} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{28} \rho_{14} \rho_{11}), (L_{28} L_{210} \rho_{14} \rho_{11}), (L_{210} L_{25} \rho_{14} \rho_{13})$
$b_{12} b_{13}$	$(L_{21} L_{29} \rho_{12} \rho_{11}), (L_{29} L_{28} \rho_{14} \rho_{11}), (L_{28} L_{210} \rho_{14} \rho_{11}), (L_{210} L_{25} \rho_{14} \rho_{13})$

4 Conclusion

We have proposed a general method to describe rigorously the design parameters for which a manipulator has cuspidal configurations. This method can be applied directly to other mechanisms, such as the ones studied in [4, 12] for example. The tools used to perform the computations were implemented in a Maple library called Siropa². For 3D illustration purposes, we have detailed the main computations to be performed with manipulators satisfying $L_2 = L_3$. However, the proposed method allows one directly to solve the general case ($L_2 \neq L_3$) by computing a discriminant variety of the system with 4 parameters b, L_2, L_3, ρ_1 , and by decomposing \mathbb{R}^4 with a CAD adapted to the discriminant variety. This description generalizes and

² <http://www.irccyn.ec-nantes.fr/~moroz/siropa/doc>

completes the analyse done in [6]. There is still some limitations though. In particular, when the system that defines the cuspidal configurations has no solution, it may mean that there exists a manipulator with no cuspidal configurations, but it may also mean that no manipulator can be assembled with these design parameters. Thus it is essential to be able to describe precisely the set of design parameter values for which a manipulator can be assembled.

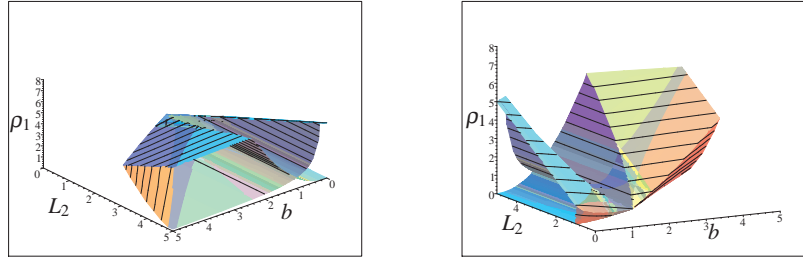


Fig. 5 The cells of \mathbb{R}^3 where the manipulator admits cuspidal configurations, front view (left) and back view (right).

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